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1270 Aberdeen St
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Canada

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D350-607-511
Job Sheet 187768



Part No: D350-607-511

Job Qty: 6 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

7357

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/8/19	1/11/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 08 2019
140	Packaging	6 pcs		1/11/19	0.00	0.00	Packaging1-3		JAN 08 2019
150	QC	6 pcs		1/11/19	0.00	0.00	QC4	JAN 09 2019	69 DAS
160	Packaging	6 pcs		1/11/19	0.00	0.00	Packaging3-1	JAN 09 2019	21 9-89 69
165	DC	6 pcs		1/11/19	0.00	0.00	DC		21 9-89
170	QC21-FG	6 Ea		1/11/19	0.00	0.00	QC21		6107 6 0 NVDA

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

DAS
21
9-89

6107 6 0 NVDA
JAN 09 2019

Eg28

09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	120 Ea (20 ea)	90-Start up Operation	51148901
AN4-42A	Bolt	24 Ea (4 ea)	90-Start up Operation	510670x7 5130227x10
AN6-13A	Bolt	12 Ea (2 ea)	90-Start up Operation	5120577
D3501-1	Bushing	48 pcs (8 ea)	90-Start up Operation	5124356
D3910-3	Crosstube Lug	12 pcs (2 ea)	90-Start up Operation	5131631
D3910-5	Crosstube Lug	6 pcs (1 ea)	90-Start up Operation	5121787
D3910-7	Crosstube Lug	6 pcs (1 ea)	90-Start up Operation	5134033
D3984-030	Rubber Extrusion, X-tube, 3"	48 pcs (8 ea)	90-Start up Operation	512022543 513/558x
D4148-041	Fwd Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	5142060x2 5142058x3
D4149-041	Aft Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	5141507
D4775-041	Strut Assembly	12 Ea (2 ea)	90-Start up Operation	5142217x10
D4776-3	Skidtube Clevis	12 Ea (2 ea)	90-Start up Operation	5121639
MS21042L4	Nut	144 Ea (24 ea)	90-Start up Operation	5112434x39 5130346x105
MS21042L6	Nut	12 Ea (2 ea)	90-Start up Operation	5107157
NAS1149F0432P	Washer	240 Ea (40 ea)	90-Start up Operation	5131202
NAS1149F0663P	Washer	24 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	6 Ea (1 ea)	90-Start up Operation	5130440
D4713-1	Spacer	6 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	6 Ea (1 ea)	90-Start up Operation	5050161

512662x7

35

5040599x2



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Part: D350-607-511

Job No: 187768

Serial No/Batch: S142768

Revision: F

Inspector:

Exp Date:

Exp Date:
 Instructions: TC STC SH94-14 Issue 7, FAA STC SR00213NY 15/09/09, EASA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	120	780	0
	AN4-42A	24	65	0
	AN6-13A	12	75	0
	D3501-1	48	469	0
	D3910-3	12	27	0
	D3910-5	6	16	0
	D3910-7	6	16	0
	D3984-030	48	132	0
	D4085-3	6	24	0
	D4148-041	6	14	0
	D4149-041	6	8	0
	D4713-1	6	51	0
	D4775-041	12	22	0
	D4776-3	12	22	0
	MS21042L4	144	1,741	0
	MS21042L6	12	294	0
	MS3367-5-0	6	196	0
	NAS1149F0432P	240	818	0
	NAS1149F0663P	24	364	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: F

Date: 18.11.21